

# Skill Gap Analysis in Seafood Processing And Export Units Using AI

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**Abstract:** This paper examines the application of Artificial Intelligence (AI) for conducting skill gap analysis in seafood processing and export units, with particular relevance to emerging seafood hubs where traditional workforce assessment methods remain prevalent. The seafood industry faces persistent challenges in maintaining product quality, regulatory compliance, operational efficiency, and sustainability, many of which stem from deficiencies in workforce skills. Conventional approaches are often slow, subjective, and incapable of delivering real-time insights. In contrast, AI enables data-driven, scalable, and predictive assessment of workforce competencies. The study proposes a multi-phase AI-driven framework that integrates machine learning, natural language processing, IoT-based monitoring, and predictive analytics to identify, measure, and address skill gaps across processing, logistics, compliance, and sustainability functions. Data sources include employee profiles, performance records, training histories, and industry benchmarks. AI tools such as computer vision for quality inspection, digital twins for process optimization, blockchain for traceability, and AR/VR platforms for training are analyzed for their role in enhancing workforce capability. Findings from a case study of a mid-sized seafood processing unit reveal significant deficiencies in advanced quality testing and export documentation knowledge. AI-based adaptive training improved compliance rates by 25%, reduced processing errors by 15%, and shortened export cycle time by 10%, demonstrating measurable operational gains. However, implementation challenges persist, including limited data availability, workforce resistance, digital literacy gaps, and high initial investment costs. The paper recommends the development of unified data platforms, change-management initiatives, scalable cloud-based AI solutions, and policy support through subsidies and skill-development programs. Overall, the study concludes that AI-enabled skill gap analysis can significantly enhance productivity, sustainability, and global competitiveness in seafood processing and export industries, providing a strategic pathway for modernization in an increasingly technology-driven global market.

**Keywords:** Artificial Intelligence; Skill Gap Analysis; Seafood Processing; Export Units; Workforce development; Machine Learning; IoT; Predictive Analytics; Quality Control; Supply Chain Management; Compliance; Sustainability

## I. INTRODUCTION

Marine fisheries represent one of the most important renewable natural resource sectors globally. They contribute significantly to food security, nutrition, employment, and economic development. According to international estimates, fish accounts for nearly one-fifth of animal protein intake for more than three billion people worldwide. Coastal communities, especially in developing countries, depend heavily on marine resources for subsistence and income generation. The seafood industry plays a vital role in global trade, yet it faces significant challenges in maintaining product quality, ensuring compliance, and meeting market

demands. These challenges are exacerbated by skill deficiencies in areas such as processing, quality assurance, and logistics. Traditional skill gap analysis methods are often time-consuming and lack precision. AI offers a transformative approach, enabling dynamic, data-driven insights to bridge these gaps effectively. India is among the world's leading fish-producing nations, with a coastline exceeding 7,500 kilometers and an Exclusive Economic Zone (EEZ) of over 2 million square kilometers. Marine fisheries employ millions of fishers and support ancillary sectors such as processing, transportation, marketing, and export industries. Odisha, located on the eastern coast along the Bay of Bengal, has a coastline of approximately 480 kilometers and rich marine biodiversity. Despite this potential, productivity remains constrained by traditional fishing practices, inadequate infrastructure, vulnerability to cyclones, and limited technological adoption. The marine environment is increasingly affected by climate change, including ocean warming, sea-level rise, altered current patterns, and extreme weather events. Overfishing and habitat destruction further exacerbate ecosystem degradation. Traditional fisheries management approaches often fail to account for complex ecological dynamics and real-time variability. Artificial Intelligence offers unprecedented opportunities to address these challenges through data-driven decision-making. AI systems can analyze massive datasets from satellites, sensors, vessels, markets, and climate models to generate predictive insights. When integrated with IoT networks and cloud computing, AI enables continuous monitoring and adaptive management of marine resources. Recent studies demonstrate that AI and IoT integration facilitates real-time monitoring, predictive analytics, automation, and precision aquaculture and fisheries management systems, improving yield while minimizing environmental impact. These capabilities are critical for achieving sustainable development goals related to food security, poverty reduction, and environmental conservation. This paper aims to provide a comprehensive examination of AI tools used in marine fishing development and growth, with particular emphasis on their relevance to India and Odisha.

## II. LITERATURE REVIEW

Previous studies highlight the importance of workforce skill alignment in the seafood sector. However, limited research exists on integrating AI for skill assessment. This section review

- Traditional Approaches: Surveys, interviews, and manual assessments.
- Emerging Trends: AI applications in agriculture and manufacturing sectors, with parallels drawn to seafood.

## III. RESEARCH GAP AND OBJECTIVES

Artificial Intelligence (AI) has rapidly emerged as a transformative tool across industries, including agriculture, manufacturing, and logistics, delivering unparalleled efficiency and precision. However, its penetration into the seafood processing and export industry, especially in the state of Odisha, remains conspicuously absent. Despite Odisha's prominence in seafood exports, the adoption of AI for addressing skill gaps is notably limited.

The continued reliance on traditional methods like manual assessments and surveys results in inefficiencies and a lack of actionable insights. This gap highlights a significant opportunity for modernization through AI-driven solutions. Furthermore, the scarcity of academic research focusing on the integration of AI in this sector underscores the need for investigative efforts. To date, no studies have explored this application in Odisha, creating a void in both practice and literature.

### Objectives of the Paper

1. Identify Existing Skill Gaps: To assess and document the specific skill deficiencies in seafood processing and export units.

2. Explore AI Applications: To investigate how AI technologies can address these skill gaps effectively, enhancing quality, compliance, and operational efficiency.

3. Analyze Results and Recommend Solutions: To evaluate the outcomes of AI-driven interventions and propose strategies for seamless implementation in the seafood sector.

#### IV. RESEARCH METHODOLOGY

This research proposes a multi-phase AI-driven framework for skill gap analysis in seafood units:

##### .1 Skill Gap Identification

AI Algorithms: Machine learning models compare existing skills with job requirements. Benchmarking: Industry standards and international regulations guide the analysis.

##### .2 Data Collection

Sources: Employee profiles, performance metrics, training records, and industry standards. Tools: AI-powered chatbots, Natural Language Processing (NLP) for document analysis, and IoT devices for real-time skill tracking.

##### .3 Predictive Analysis

Technological Advancements

Automation and Robotics:

Skills in maintaining, programming, and operating automated machinery. Expertise in integrating AI and machine learning for process optimization. Knowledge of IoT for monitoring production and supply chain systems.

#### V. DATA ANALYTICS:

Proficiency in analyzing production data is to identify inefficiencies in skills in predictive modelling for demand forecasting.

##### Sustainability Innovations:

This is a training in handling eco-friendly technologies, like energy-efficient systems, skills in waste management and circular economy practices. Regulatory Changes in Export Markets.

##### Compliance Expertise:

This is familiarity with evolving food safety standards (e.g., FDA, EU certifications), skills in traceability technologies, such as block chain, for transparent supply chains.

##### Trade Policy Adaptations:

Knowledge of international trade rules, tariffs, and non-tariff barriers. Skills to adapt packaging and processing to meet market-specific standards.

##### Sustainability and Ethical Sourcing:

Expertise in certifications like MSC (Marine Stewardship Council) or ASC (Aquaculture Stewardship Council). Training on ethical labor practices to meet consumer and regulatory expectations. Seasonal and Market-Driven Labor Demands

##### Flexibility and Cross-training:

It refers to skills in multiple roles to manage labor shortages during peak seasons, training seasonal workers in rapid up-skilling programs.

##### Demand Forecasting:

Proficiency in market trend analysis to predict high-demand periods, skills in inventory and logistics management to balance supply-demand cycles, customer Engagement and Marketing:

1. Skills in leveraging digital platforms for market outreach.
2. Training in cultural preferences of target export markets for product design.
3. Emerging Skills at the Intersection of These Factors:
4. Digital Literacy: Across all roles, workers will need to adapt to digital tools and platforms.
5. Adaptability: Emphasis on lifelong learning and reskilling to remain relevant.
6. Sustainability-Oriented Skills: Alignment with global demands for green and ethical practices.

AI tools and technologies can play a transformative role in seafood processing and export units, enhancing efficiency, quality, and compliance. Here's a breakdown of AI tools and their applications in this domain:

Artificial Intelligence (AI) is revolutionizing the seafood processing and export industry through its diverse applications in quality control, process optimization, supply chain management, compliance, waste management, marketing, and employee training. For quality control and inspection, AI-powered computer vision tools such as TensorFlow, OpenCV, and AWS Rekognition automate defect detection, including discoloration and bruises, while also classifying seafood products based on size and weight to meet compliance with visual quality standards. Additionally, spectroscopy analysis, using hyperspectral imaging with AI models like PyTorch, ensures the detection of freshness and identification of contaminants or adulterants.

In process optimization, AI-based tools like MATLAB and RapidMiner monitor critical parameters such as temperature and humidity during storage and transportation. Predictive maintenance capabilities reduce machinery downtime, while digital twin technology, using platforms like Ansys and Simulink, simulates production lines to optimize workflows and identify bottlenecks, thereby enhancing throughput.

For supply chain and logistics, AI technologies like SAP Integrated Business Planning (IBP) and IBM Watson Supply Chain enable precise demand forecasting and inventory management, reducing waste through efficient stock rotation. Real-time tracking and traceability, facilitated by IoT platforms such as Azure IoT Hub and Particle.io, ensure seafood traceability from catch to customer and employ predictive analytics to mitigate spoilage risks during transit.

Compliance and documentation benefit significantly from AI tools, including NLP-based systems like GPT models and spacey, which automate export documentation and label translations. Blockchain platforms such as Hyperledger Fabric and IBM Food Trust provide secure supply chain documentation, fostering consumer and regulatory trust.

In waste management and sustainability, AI models like Scikit-learn and H2O.ai optimize resource usage and identify opportunities to transform waste into by-products like fishmeal and gelatine. IoT sensors integrated with AI platforms like AWS IoT Core monitor and reduce energy and water consumption during processing, supporting sustainable practices.

AI also drives consumer insights and marketing through advanced market analysis tools like Google Cloud AI and Tableau, offering deep understanding of consumer preferences and pricing trends. Recommendation systems based on collaborative filtering algorithms in PyTorch or TensorFlow suggest product bundles or complementary items, enhancing customer experience.

Lastly, employee training and safety are enhanced through AR/VR technologies powered by AI. Platforms like Unity with AI plugins and Oculus simulate hazardous scenarios and offer practical, immersive training on safe handling practices. These AI-driven innovations collectively enhance efficiency, compliance, sustainability, and profitability in the seafood processing and export sector.

## VI. RESULT & ANALYSIS

- Adaptive learning platforms and AI-driven content recommendations.
- Virtual reality (VR) simulations for practical skill-building.

### Continuous Monitoring

- Wearable devices and AI dashboards track employee skill progression.
- Automated reporting for compliance and efficiency metrics.

This section presents findings from a case study involving a mid-sized seafood processing unit:

## VII. SKILL GAPS IDENTIFIED:

30% of workers lacked expertise in advanced quality testing.40% was unfamiliar with updated export documentation processes.

### AI Interventions:

Adaptive training improved compliance rates by 25%.

Predictive analytics identified emerging needs in sustainability practices.

### Efficiency Gains:

- Reduced processing errors by 15%.
- Improved export cycle time by 10%.

## VIII. CHALLENGES

Despite the numerous advantages offered by Artificial Intelligence (AI), its implementation in seafood processing and export units comes with significant challenges that require careful consideration and strategic planning. One primary challenge is data availability. AI systems rely heavily on large, high-quality datasets to function effectively, but many seafood units struggle with inconsistent or incomplete record-keeping practices. This lack of reliable data hampers the ability of AI tools to generate meaningful insights or provide accurate predictions. For instance, irregular documentation of employee skills, operational metrics, and production processes makes it difficult for AI algorithms to identify gaps or inefficiencies, limiting the system's overall effectiveness.

Another critical challenge is adoption barriers, often stemming from resistance to technology among workers. Many employees, especially those accustomed to traditional methods, may feel apprehensive about the shift to AI-driven processes. This resistance could arise from fears of job displacement, lack of familiarity with AI tools, or concerns about the complexity of the technology. Additionally, limited digital literacy among the workforce can exacerbate these challenges, making it essential for organizations to invest in robust training and change management programs to ease the transition and build confidence in AI systems.

Finally, cost constraints pose a significant hurdle for seafood units, particularly smaller or mid-sized enterprises. Implementing AI solutions often involves a high initial investment in infrastructure, software, and specialized hardware, such as IoT devices and machine learning platforms. These costs can be prohibitive for businesses operating on thin margins, especially in the competitive seafood industry. Furthermore, ongoing expenses for maintenance, updates, and staff training add to the financial burden. As a result, many units may hesitate to adopt AI despite its long-term benefits, highlighting the need for scalable, cost-effective solutions and potential support from industry bodies or government initiatives.

Addressing these challenges is crucial for enabling the widespread adoption of AI in seafood units, ensuring the technology's transformative potential is realized in enhancing quality, compliance, and operational efficiency.

## IX. SUGGESTION

To overcome the challenges associated with the implementation of Artificial Intelligence (AI) in seafood processing and export units, several strategic suggestions can be considered. One critical recommendation is the establishment of unified data platforms. Centralized systems for collecting, storing, and analyzing skill and performance data can address the issue of inconsistent record-keeping. By integrating information from various sources, such as employee training records, production metrics, and compliance documents, these platforms ensure that AI algorithms have access to comprehensive and reliable datasets. This not only enhances the accuracy of AI-driven insights but also simplifies data management for businesses, enabling them to make informed decisions more efficiently.

Another essential suggestion is the implementation of change management programs to address resistance to AI adoption among workers. These programs should focus on building awareness of AI's benefits and dispelling fears of job displacement. Training sessions tailored to the workforce's skill levels can improve digital literacy and foster a sense of confidence in using new tools. Open communication about the role of AI in augmenting, rather than replacing, human capabilities are vital to gain employee trust. Additionally, phased implementation of AI systems, accompanied by support and feedback mechanisms, can help workers adapt gradually, ensuring a smoother transition.

Finally, adopting scalable AI solutions can alleviate the financial barriers associated with AI deployment. Cloud-based tools, which require minimal upfront investment, offer a cost-effective alternative to traditional on-premise systems. These solutions provide the flexibility to scale AI capabilities according to the business's growth and evolving needs, making them particularly suitable for small and medium-sized enterprises. By leveraging subscription-based models and modular AI tools, businesses can access advanced technologies without significant financial strain. Government subsidies or industry-backed incentives could further support this approach, enabling broader access to AI-driven innovations in the seafood sector.

By implementing these suggestions, seafood units can not only mitigate the challenges of AI adoption but also unlock its transformative potential to enhance operational efficiency, workforce development, and global competitiveness.

## X. CONCLUSION AND RECOMMENDATIONS

Artificial Intelligence (AI) holds immense potential to transform skill gap analysis in the seafood processing and export sector, offering precise, real-time insights and customized solutions. By leveraging AI, organizations can effectively identify and address skill deficiencies, ensuring improved compliance, operational efficiency, and global competitiveness. However, to fully realize these benefits, key strategic actions are necessary.

Firstly, organizations must prioritize investments in robust data infrastructure. Comprehensive and centralized data systems are essential to support the seamless integration of AI technologies. These platforms should enable the collection, storage, and analysis of diverse datasets, ranging from employee performance metrics to compliance records and production parameters. A strong data foundation not only enhances the functionality of AI tools but also facilitates accurate and actionable insights.

Secondly, the role of governments and industry bodies is critical in fostering AI adoption within this sector. By introducing skill development initiatives, subsidies, and financial incentives, they can mitigate the high initial costs that often deter small and mid-sized enterprises from embracing AI. These efforts should include providing access to affordable AI tools, conducting awareness campaigns, and offering training programs to build a technologically adept workforce capable of leveraging AI effectively.

To address specific challenges, tailored AI-driven solutions can play a pivotal role. For example, the issue of data silos in seafood units can be resolved through the implementation of unified, AI-based platforms that integrate and standardize data across departments. Similarly, resistance to AI adoption among workers can be minimized through gamified training modules and a phased implementation approach that allows gradual adaptation to the technology. For businesses constrained by the costs of AI implementation, cloud-based and modular AI solutions provide a scalable and cost-effective alternative, enabling organizations to adopt AI capabilities incrementally without significant financial strain.

By adopting these measures, seafood processing and export units can not only address existing skill gaps but also position them to navigate future market and regulatory changes effectively. AI's transformative potential ensures that businesses in this sector can achieve greater efficiency, sustainability, and competitiveness in an increasingly complex global landscape.

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